

# FITMENT INSTRUCTIONS

**Alu-Cab™**



## **Mozzie / Midgie Net to Canopy Camper (CC-A-MN / CC-A-MN-SK)**

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Review all instructions information carefully before installation.

Any damages, direct or incidental to the installer and/or property due to incorrect installation of any parts are the responsibility of the installer. Due to the various applications and fitment options available, the responsibility lies with the user to ensure all mounting points are secure and tight before every trip. If unsure, consult with your Distributor regarding the operations of our products.

Users are advised to be mindful of the load they are carrying and drive in accordance with road conditions.

**DISCLAIMER**

**Alu-Cab**

# 1. Mozzie / Midgie Net Fitment – Tools, Fasteners & Materials

The tables below show the equipment required to start the fitment to either a Double Cab, or Xtra Cab, Canopy Camper.

## 1.1. Tools & Items Required:

TOOLS
* Applicator / Plastic Paddle
Measuring Tape
Scissors

CONSUMABLES
Alcohol-based cleaning agent (50/50 Isopropyl Alcohol and water mixture is best)
3M Tape Primer 94 (Advised for optimal results)
Cloth



### \* 3M PA-1 Hand Applicator:

This tool ensures that even pressure is applied when seating the self-adhesive Velcro, and aids in effective curing of the adhesive glue.

Alternative tools, or methods can be used, but it is highly advised to use this tool, or similar, to achieve the best results.

## 1.2. Hardware Required: (Included with Kit)

CC-A-MN (2 NET KIT)		
ITEM	DESCRIPTION	QTY
CC-A-MN-S	Mozzie / Midgie Net	2
50 mm Self-Adhesive Velcro	50 mm Self-Adhesive Velcro	3 m
25 mm Self-Adhesive Velcro	25 mm Self-Adhesive Velcro	5.3 m

CC-A-MN-SK (1 NET KIT)		
ITEM	DESCRIPTION	QTY
CC-A-MN-S	Mozzie / Midgie Net	1
50 mm Self-Adhesive Velcro	50 mm Self-Adhesive Velcro	1.5 m
25 mm Self-Adhesive Velcro	25 mm Self-Adhesive Velcro	2.65 m



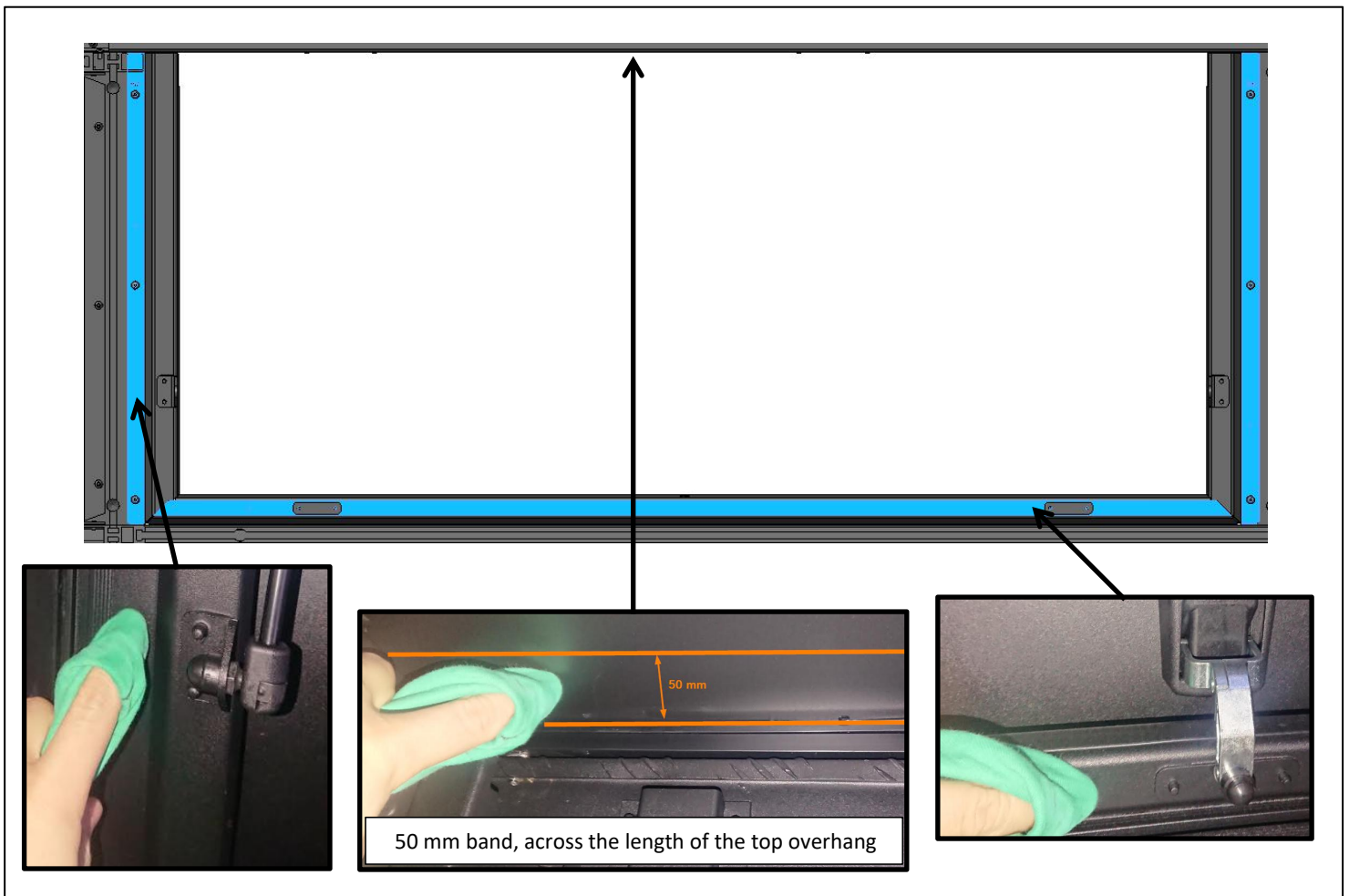
### WARNING

Always wear appropriate PPE ( Personal protection equipment) when fitting this product. Although the mounting kit is designed to be DIY, if you have any doubts or concerns, contact an accredited fitment centre to carry out the work. Alu-Cab will not be liable for any injury to persons, and/or damage to products and/or vehicles.

## 2. Surface Preparation

**2.1 Cleaning:** The surfaces that need to be cleaned with the 50/50 mixture of Isopropyl Alcohol and water are indicated in Figure 1, below. Use a clean cloth/rag to gently wipe the indicated surfaces with the cleaning mixture. Allow enough time for evaporation. (The surfaces should be bone dry before progressing to the next step.)

**2.2 Priming:** This step is highly recommended for optimal results. Use a new, clean cloth/rag to lightly wipe the same indicated surfaces with 3M Tape Primer 94. Allow the primer to 'flash off'. (The surfaces should be bone dry before progressing to the next step.)



**Figure 1: Cleaning / Priming Surface Indication, around Side Window.**

### 3. Velcro Application

#### 3.1 Top Overhang - 50 mm Velcro Application:

Use a Measuring Tape to confirm the overall length of the window overhang - 1.4 m nominal. Also note the position of the wire, feeding into the swivel light, referenced from the front overhang edge. Use scissors to cut a length of 50 mm Velcro, to the validated length, as well as making a width-wise cut, at the wire location measurement, just long enough to allow flexibility around the wire.

Peel back the white backing layer, and apply the Velcro, starting in the one corner, flush on both edges and work your way along the length slowly. After the Velcro is seated, use the 3M PA-1 Applicator to apply a smooth, constant pressure sweep from one end to the other. This even pressure activates the bonding adhesive, and pushes out air bubbles. See Figure 2, below:

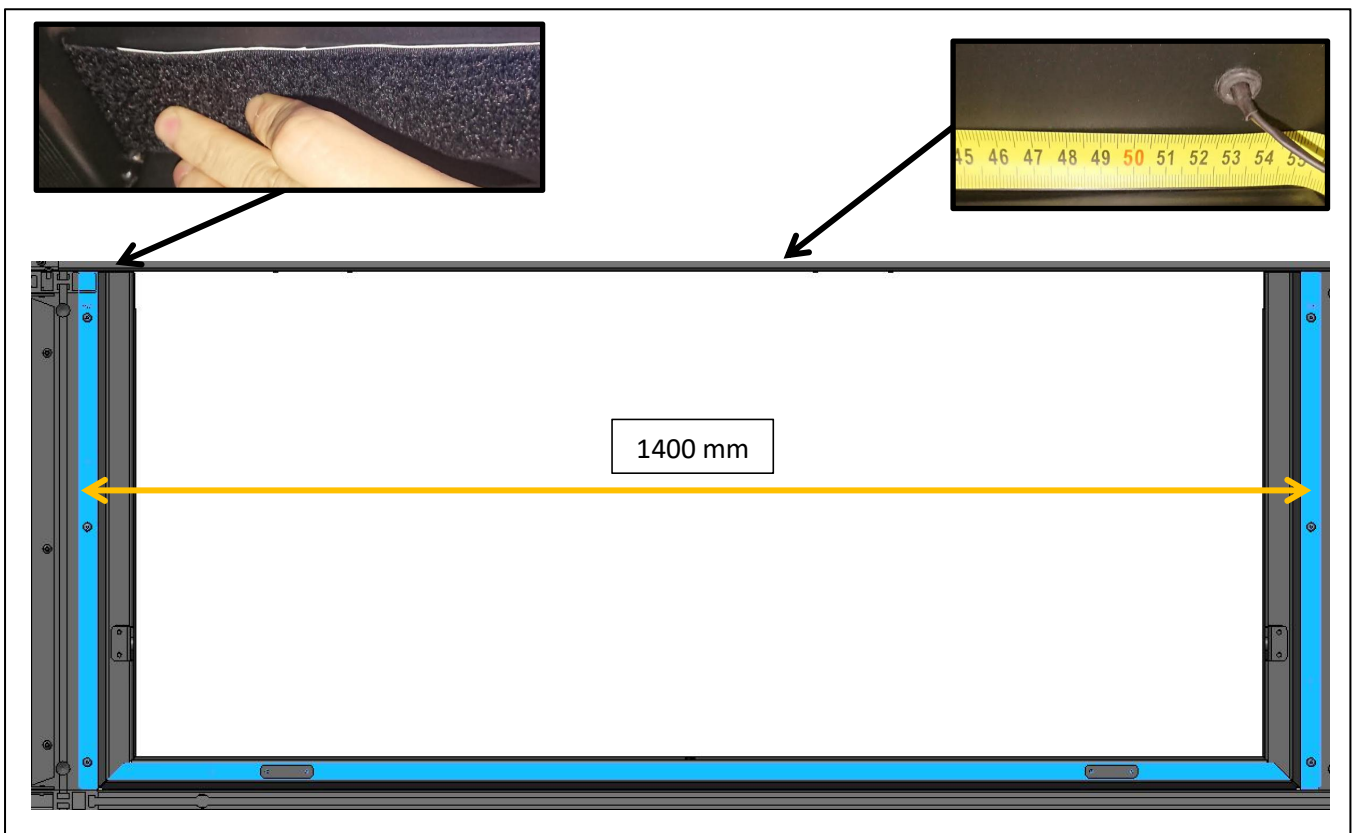


Figure 2: Velcro Application (50 mm)

### 3.2 Sides & Bottom - 25 mm Velcro Application:

Use a Measuring Tape to confirm the overall length of the vertical window rebate flange (both sides) - 592 mm nominal. Use scissors to cut two (2) lengths of 25 mm Velcro, to the validated length.

Use a Measuring Tape to confirm the three (3) lengths between the striker plates, on the bottom rebate surface - 175 | 886 | 175 nominal. Use scissors to cut three (3) lengths of 25 mm Velcro, to the validated lengths.

Peel back the white backing layer, and apply the Velcro, starting in the one corner, flush on both edges and work your way along the length slowly. After the Velcro is seated, use the 3M PA-1 Applicator to apply a smooth, constant pressure sweep from one end to the other. This even pressure activates the bonding adhesive, and pushes out air bubbles. See Figure 3, below:

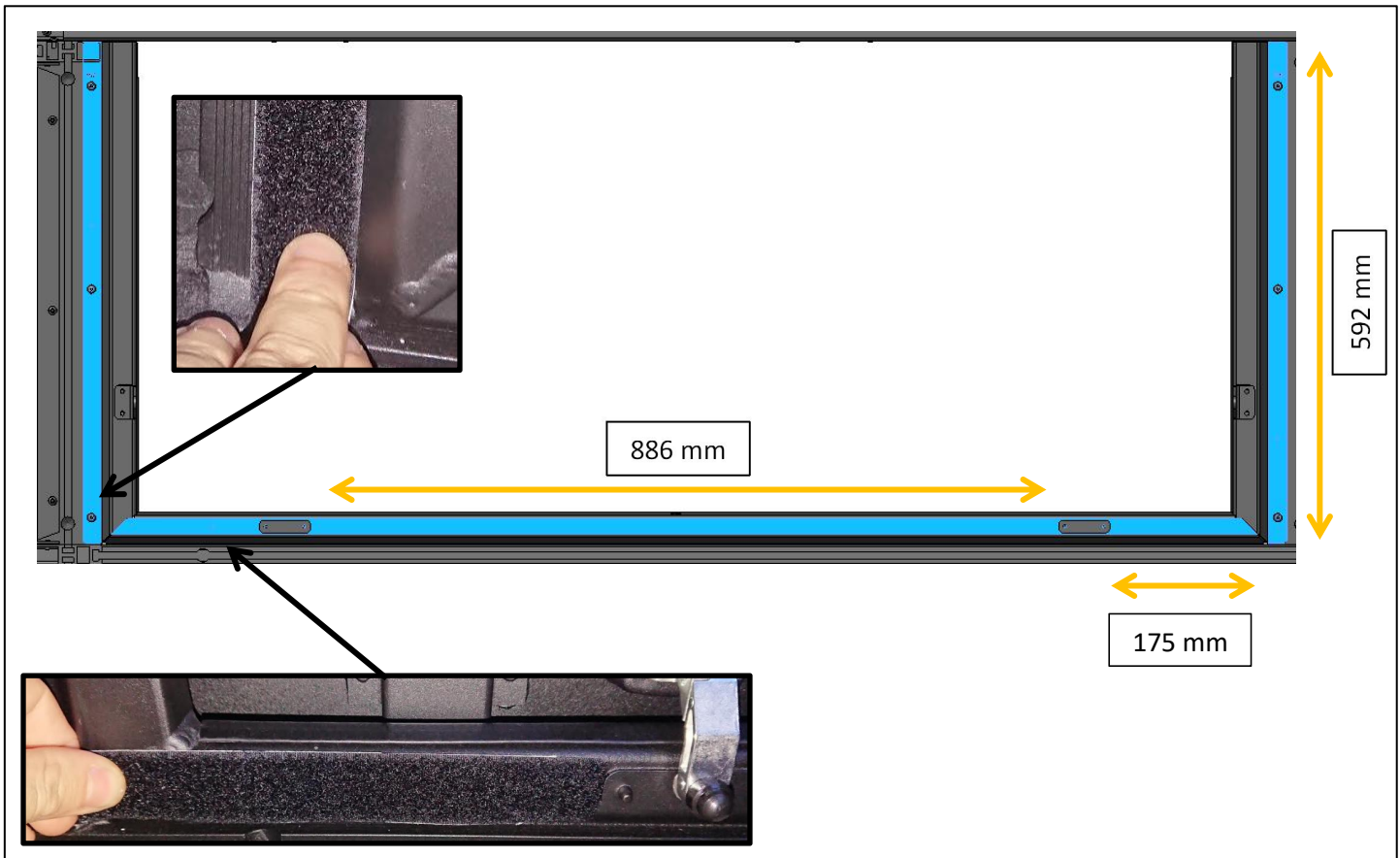


Figure 3: Velcro Application (25 mm)

#### 4. Mozzie / Midgie Net Fitment



Allow 24 hours cure time for the Self-Adhesive Velcro, before attaching the Mozzie / Midgie Net.

Simply line up, and attach the Mozzie / Midgie Nets, so that they look like Figure 4, below:



Figure 4: Fitted Mozzie / Midgie Net